

## **MESSAGE**



In this age of extensive supply chain creation and disruption, it is of paramount importance to get to know

what your customer wants and how to ensure the best possible solutions for every process involved. A way to do this is to always focus on our dictum, "Quality is much better than Quantity". Through this understanding, our intentions to serve our clients have always been very clear.



Innovating
Products and
Processes
flexible enough
to meet client
requirements,
giving required
safety, ease of

work, additional features and defined product life which will help us build relations. A very interesting time to build new processes and have all these stabilized to achieve LEAN Culture is what keeps us on our toes. Our focus is always to Drive Change and Achieve Excellence!

C.M.D. Mr. R.M. Sukhatankar C.E.O. Mr. C.R. Sukhatankar



# **CORE IDEOLOGIES**

#### **VISION**

Be the preferred manufacturer in Thermoset plastic products by 2025 in India.

#### **MISSION**

Being the one in the field of Thermoset plastic products by offering required value, flexibility & reduced supply chain for the electrical sector companies.

#### **CORE VALUES**

M

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#### **Motivation**

Independence

Creativity

Trust

Drive to accept new challenges and make work exciting

Freedom
of thought,
expression
&
action
to meet the
Vision.

Liberty to team to design products & processes to achieve customers' met & unmet

needs.

Imbibing a culture of trust in the company

#### **PURPOSE**

Building relationships by making lives easier of all stake holders.



## **OUR HISTORY**

1980 to 1989 **1980**:- Mr. R.M Sukhatankar left job of a switchgear giant and began business in a small unit in Mumbai for Thermoset Molding

1984 :- Rising to the opportunity expanded with a Unit in A.nagar

1989 :- Started in-house tool maintenance with conventional setup

1990 to 1999 <u>1994 :-</u> After a decade of experience started 3<sup>rd</sup> unit for Thermoset parts

<u>1996</u>:- Ventured into Contract Manufacturing of Switchgear products with a new team and 2<sup>nd</sup> Location in Ahmednagar

<u>1998 :-</u> 2<sup>nd</sup> generation Mr. Chinmay joins business taking responsibility for Quality & Development and focus on Brand building



## **OUR HISTORY**

2000 to 2009 2001 :- 2<sup>nd</sup> Thermoset Molding unit started in Ahmednagar

2001 :- Diversified in Sheet Metal parts

**2003**:- Group started 2<sup>nd</sup> unit in Nasik for Thermoset parts

**2004** :- Another switchgear product offered which is a clear indication of trust.

**2006** :- New unit added for increased demand of Switchgear products

2008 :- All units Shifted to A.nagar as future strategic decision

2009 :- Got into Lean Methodology to eliminate waste with training

2010 to 2019 **2010** :- Design & CNC facilities added to tool manufacturing

**2011** :- Group added a 12000 sq. ft. space

2013 :- Merged 2 Molding units.

**2013** :- Started participating in exhibitions and started expanding PAN INDIA

**2015** :- Participated in Exhibition with a JV for Raw material.

**<u>2017</u>** :- SAP ERP introduced considering future

**<u>2018</u>** :- Plastic injection machines added.

**<u>2018</u>** :- Inspection & Testing facilities were improved

**<u>2020</u>** :- Acquired a new space of 1.75Lac sq.ft. & entered Exports



# Why us?



As premier manufacturer of GFRP & Phenolic Polymer components



**In-House Tool Design & Manufacturing** 

UL & ISO

**UL and ISO 9001:2015 Certified Company** 

400+ Team Members

400+ Employees with average age of 32 years



**Wide range of Thermoset Molding Machines** 



Multiple Value added processes under one roof



**Robust Processes & Systems** 



Ample space to expand as per clients requirement



# **Our Team**



**Team work makes Dream work** 



**Happy Teams create Happiness** 



**Keeping the Team Fit for Action** 



**Always Unbiased for Quality** 



**Ambition to become Leaders** 



**Training at Gurukul** 



Coming together is Beginning. Keeping together is Progress. Working together is Success.



# **MOLDING**



61 Vertical compression/ Transfer Thermoset Molding machines ranging from 40 to 500 tons.

For SMC and DMC moulded components we have installed production capacity of **1600 tons per annum**.

For Bakelite moulded components (Phenolic Formaldehyde) we have installed production capacity of **700 tons per annum.** 

We also produce UF (Urea Formaldehyde) and MF (Melamine Formaldehyde) moulded components as per requirement.



# **COMPONENT MANUFACTURING**





## **COMPRESSION MOLDING**



## **Molding Machine**

#### Cycles-

- 1. Compression
- 2. Transfer
- 3. Breathing

#### **Ejection-**

- 1. Top
- 2. Bottom

Controls- PLC

#### Safety-

- 1. Mould Ejection
- 2. Mould side cores

#### Temperature-

- 1. PID controls +/- 1 °C
- 2. Mould overheat Alarm
- 3. Heater malfunction alarm



#### Hi-frequency Pre-heating

#### **Capacity-**

• 1 Kilowatt to 1.5 Kilowatt

#### **Bed Size-**

180 mm X 140 mm

# Cold Storage Tem • Be FIFO • Fo

## Temperature-

Below 26°C

#### FIFO System-

For Shelf life

## Phenolic Palletizing



#### **Machines-**

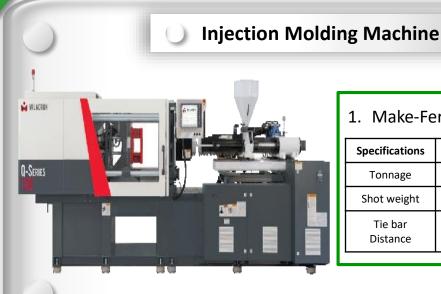
40 Ton capacity

#### **Tablets-**

- From 20mm to 65mm
   Capacity-
- 2 Tons/ shift



# **INJECTION MOLDING**



## 1. Make-Ferromatic Milacron

Specifications	M/c 01	M/c 02
Tonnage	80 ton	150 ton
Shot weight	99 gm	272 gm
Tie bar Distance	460x460 mm <sup>2</sup>	510x510 mm <sup>2</sup>



## **Hopper Dryer**

- 1) Make-Wittmann
- 2) Tonnage-Hopper capacity

150 ton- 50kg & 80 Ton-25kg



## Granulator

1) Make-Wittmann



#### **MTC**

1) Make-Wittmann



## **TOOL DESIGN**

#### **Facilities**

- 2D and 3D designing of moulds and press tools by experts.
- High precision and accuracy are achieved by quality check

## **Expertise in**

- Material Selection Process
- Dimensional data verification
- Design for Value Engineering
- Design for Manufacturing
- Design for Assembly
- Design FMEA







# **TOOL DESIGN**

## **Press Tool**



# **Molding Tool**







## **TOOL MANUFACTURING**

# **ONC Machines**

## **Spark Erosion Machine**

Make- ELECTRONICA Size- 550 X 350 X250mm



#### **EDM**

Make- ELECTRONICA

Size- 350X200X200mm





#### **VMC**

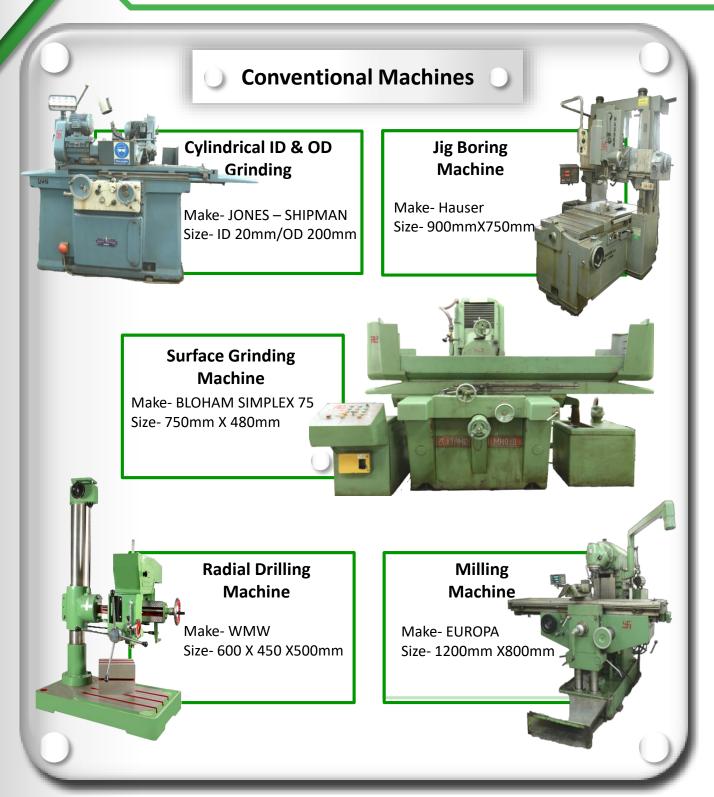
Make- BFW

Size-

- 1) 600X450X500 mm
- 2) 1100X600X600 mm



## **TOOL MANUFACTURING**





## **PRESS SHOP**



## **Facilities:-**

- 13 Pneumatic and Mechanical press machines
- 2. Machines are ranging from 10 ton to 160 ton
- 3. Feeder, Decoiler & Straightener
- 4. Tapping pitch control
- 5. N. C. Shearing Machine range up to 6mm thickness

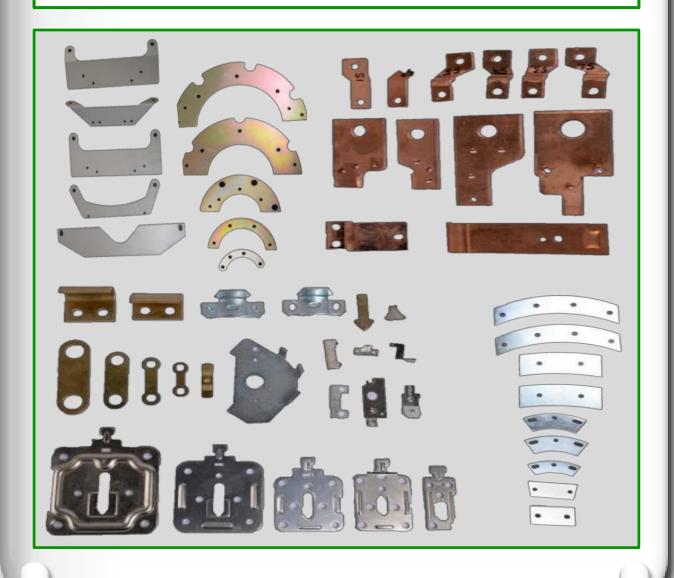




## **PRESS SHOP**

## Material consumption:-

Brass- 300 ton/ annum Steel- 80 ton / annum Copper- 180 ton / annum Aluminum- 50 ton / annum





## PRODUCT MANUFACTURING

## **Facilities**

- 1. Switchgear products
- 2. Contactor and Starters for Control gear as well as Agriculture Industry
- 3. Fuses and Connectors for control panel
  - Connectors range from 15 Amp to 100 Amp
  - Fuses range from 2 Amp to 63 Amp for L&T
- 4. FLP Kit for Motors
- 5. Rectifier Assemblies
- 6. Mechanical assemblies for circuit breakers











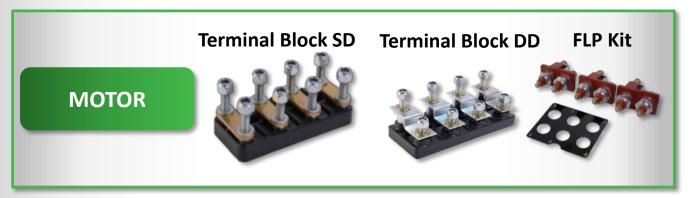
## PRODUCT MANUFACTURING

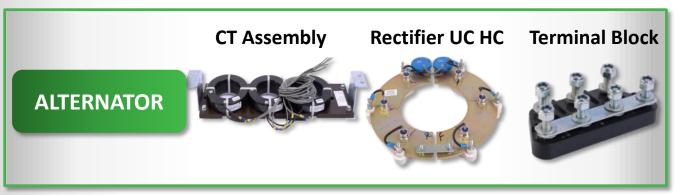
SWITCHGEAR

Contactor

HF Fuses

Agri Starter









## **AUTOMATS**

#### Facilities-

Make- PMT Machines
Machines- 12 Nos (3mm to 60 mm)
Thread Rolling up to 50mm.
Centre less Grinding up to 50mm.
Tapping Machine up to 20mm.

#### Materials -

- 1. Brass Extruded CuZn37
- 2. Steel Mild Steel/ EN1A/ EN8D







# **QUALITY CERTIFICATES & AWARDS**







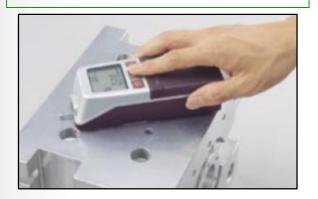




# **QUALITY AND TESTING**



**Insulation Resistance Test** 



**Surface Roughness Test** 



**Linear Height Gauges** 



**Coil turn Test** 



Destructive plating thickness Test



# **QUALITY AND TESTING**







**Rockwell Hardness Test** 



**HV Testing Tester** 

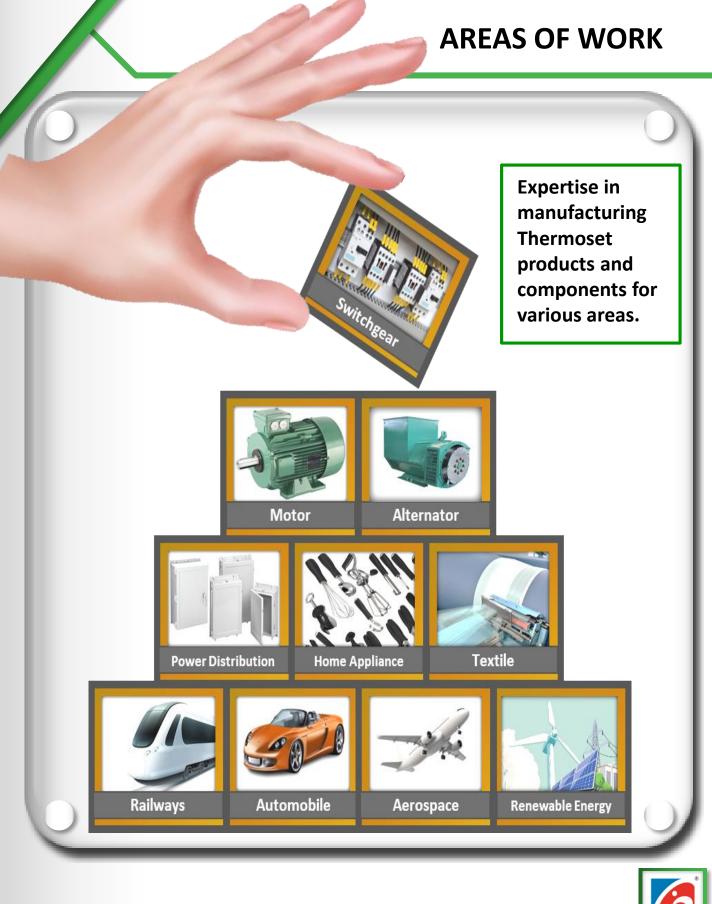


**DFT Meter** 



**Conductivity Test** 







## **OUR ASSOCIATIONS**



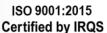


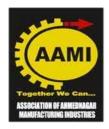




























**AIRPMA** 

All India Reinforced Plastic Molders Association



## **OUR AWARDS & RECOGNITION**



First Prize in SME sector by
Maharashtra State Government under
District Award scheme.
Year 2013



"SME Business Excellence Award"
By Navbharat Times as Best SME in
Electrical products
Year 2017



Second Prize in Kaizen Competition in MSME Category for Regional level from CII Year 2018



"National 5S Excellence Award 2019" (manufacturing category) from CII From Oct 2019 to Oct 2020



## **OUR AWARDS & RECOGNITION**



"Gold supplier award" by Larsen & Toubro Ltd From 2010 to 2020



"Direct On-Line Supplier" from Crompton Greaves Ltd.
for 20 years



"Green channel supplier Award" by Cummins Generator Tech Pvt Ltd for past 17 years



"Self Certified Supplier" from Sigma Electric Manufacturing Corp. for 8 years











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